		Recei	wing Kep	ort		
	ate: /2/4/2 upplier: MARM	<u>-</u>	Batcl Dart	h No: <u>M</u>	16598	7
Packing Slip: Invoice: Receipt: Discrepancies	Yes V No Yes Cash Cr 1	z s	delease Note A Vaybill Attache hipment Com C6 Inspection Vork Order	ed: Ye plete: Ye	Nes No	0
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
			1			
			:			
Production/Adi Date Received/Cost Initial	12/4/2	Initials	of receiver (	if shipment (	OK) Level	0

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Page 1 of 1

Book Amt

\$600.54

100.0000

0.0000

All Vendors PO ID PO16598 Receipt Dates from 4/2/2012 to 4/2/2012 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID All Line Item Types

Total Received Quantity: Total Qty to Inspect (PO U/M): Total Qty I Reject Quantity:	Total					121247	<i>\$</i> 0	
0.0000	\$6.01 \$600.54	100.0000	4/2/2012 DESJ02	4/2/2012 100.0000	Marmon/Keystone Canada Ltd. .00W.120 f bing 1.00 f	VC-MAR001 Marmon/K M316TR1.00W.120 f 316 RD tubing 1.00 f	lor Name 1 No	VendorID\Vendor Name PO16598 1 CAD No
Inspected Qty/ Rejected Qty (PO U/M)	Cost Per Unit/ Recy Value	Recv Qty (PO U/M)	Recv Date/ Recv Emp	Required Date Required Qty	PO U/M / Stock U/M	Project ID Reference/ Description/ Cert Std	Line Pr Nbr/ Insp Req	Purchase Order ID/ Curr Type

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290 Chemin du Tremblay Boucherville Qu CAN J4B 5X9 TEL. 514/527-9153 FAX. 450/641-4357

Date..: 03/30/2012 Oxq6x : 1114921

PAGE :: 1

## armon/Keystone Canada Inc.

**ACIERS SPÉCIALISÉS** 

**BYCKING SFIB** 

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ISJO ABERDEEN STREET

1270 ABERDEEN STREET

DART AEROSPACE LTD

SHIPPED TO:

HYMKESBURY ON CAN KGA 1K7

HYMKESBURY ON CAN K6A 1K7

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# SHANGHAICRYSTAL PALACE PIPE CO.LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2008; PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2011/11/26

CUSTO	MER: M	ARMON	CUSTOMER: MARMON/KEYSTONE CANADA I	CANADA INC.	INC.				NC. CERTIFICAT	TE NO.	:2011-9-4-C-9	
P.O.NO	P.O.NO.: BN2504	4							ORDER	NO.:2011-09-004-C	04-C	
COMIM	ODITY:	COMMODITY: STAINLESS	STEEL	SEAMLESS	TUBING	Ü			GRADE	GRADE: ASTM A213-09b	b TP316/TP316L	L
CONDI	TION: C	OLD FIN	CONDITION: COLD FINISH / SOLUTION TREATED	V TREATE	D / PICKI	/ PICKLED / PLAIN END	N END.		HEATN	HEAT NO.:YT12211		
CHEMI	CAL CO	CHEMICAL CONTENTS (WT%)	(WT%)	u.								
ELEMENTS	SLN.		C	Min	ı	Ъ	S		Si	Zi. Cr	Mo	
SPECIF	SPECIFICATION	7	< 0.035	< 2.00		< 0.040	< 0.030	<b>V</b>	< 0.75 10	10.0~14.0 16.0~18.0	18.0 2.00~3.00	0
RESUL	RESULTS (LADLE)	)LE)	0.018	0.73		0.039	0.003	0	0.44	11.08 16.64	54 2.07	
					)———	PHYSICAL PROPERTIES	L PROP	ERTIES				
D	Dimensions	SI			Waight	0.2%YS	TS	EL	ET A DINIC	ET ATTENTACE	HARDNESS	EDDY
O.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	(kg)	(Mpa)  >205	(Mpa) ≥515	(%) ≥35	TEST	FLAI LEINING TEST	HRB ≤80	CURKEN I TEST TO E426 (100%)
1.000	0.120	20	Z11-9-189	15	156	255	570	69.5	OK	OK	72	OK ( DRILLED HOLE )
<b>REMARKS:</b>	KKS:					1.WE HE	REBY CI	ERTIFY	THAT THE	1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN	CRIBED HERE	IN HAS BEEN
AS PER	ASTM	4213-09b	AS PER ASTM A213-096/ASME SA213-07	7		TESTED	AND TH	E TEST	RESULTS A	TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF	ANCE WITH TI	HE TERMS OF
WALL	THICK'N	ESS TOL	WALL THICKNESS TOLEKANCE AS PEK ASTM A269-08 IN COMPLIANCE TO NACE MR0175-2003	K ASTM A	7569-08	THE PUR	SCHASE ( EPTIFICA	ORDER (	THE PURCHASE ORDER OR CONTRACT 7 THE CEPTIFICATE SHALL NOT BE BEI	THE PURCHASE ORDER OR CONTRACT 2 THE CEPTIFICATE SUALL NOT BE BEDBODICED. EXCEDE BY FAILL MITHOLITY	CVCEDT IN EN	TI WITTION I
IC TES	TO AST	TM A262	IC TEST TO ASTM A262 PRACTICE E	2		THE WR	ITTEN AF	PROVAI	ELLLE CENTRICALE SHALL INOT BE NEFROL THE WRITTEN APPROVAL OF THE COMPANY	NETRODOCED, OMPANY	EACEFI IN FU	LL, WIIROUI
SOLUT	ION HEA	AT TREA	SOLUTION HEAT TREATMENT:1050°C X 1.5m/min	X 1.5m/m	ii.	CITANIO	DAYON I	TAG TAT	י מזמי חיי			
NO WE	LD REPA	<b>4IR WAS</b>	NO WELD REPAIR WAS PERFORMED			SHAING	TAI CRIS	IALFAL	SHAINGHAI CKISIAL FALACE FIFE CU.,LI D	.V.,L1D		
FREE F	ROM MI	ERCURY	FREE FROM MERCURY CONTAMINATION	NO	00 E	OC REVIEWED	4	,	5	نخت عصوص ر		
COUNT	RY OF CER	COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO E	COUNTRY OF ORIGIN: CHINA MIL TEST CERTIFICATE TO EN 10204/3 1	-	I NAL	JAN 12 2012	<u>ک</u>	うから	である。			
INVOIC	ESI CEN ENO: Y	INVOICE NO: YK-11-11-67	67				MA]	NAĞÈR (	OF QUALIT		ASSURANCE DEPARTMENT	
	Total State of State	and the second second	and the second s							and the second s		



# SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

## MILL TEST CERTIFICATE

ISO9001:2008;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2012/1/7

CUSTO	WER:MA	ARMON/	CUSTOMER:MARMON/KEYSTONE CA	CANADA	INC.			,	CERTIF	CERTIFICATE NO. :2011-10-6-B-7	11-10-6-B-	7	
P.O.NO.:	P.O.NO.: BN2580	0							ORDER	ORDER NO.:2011-10-006-B	-900-B		
COMMC	DDITY: 5	COMMODITY: STAINLESS	STEEL	SEAMLESS	TUBING	G			GRADE	GRADE: ASTM A213-10a		TP316/TP316L	
CONDIT	TION: CC	OLD FIN.	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END	TREATE	D / PICKI	ED / PLAI	N END.		HEATN	HEAT NO.:YT13498			
CHEMIC	CALCO	CHEMICAL CONTENTS (WT%)	(WT%)										
ELEMENTS	SLN		O	Mn		Ъ	S		Si	Ni.	Cr	Mo	and the second second second second second
SPECIFI	SPECIFICATION	7	< 0.035	< 2.00		< 0.040	< 0.030	) V	< 0.75 10	10.0~14.0	16.0~18.0	2.00~300	-
RESULI	RESULTS (LADLE)	LE)	0.020	0.70		0.039	0.004	0.	0.43	11.07	16.61	2.06	-
						PHYSICAL PROPERTIES	L PROP	ERTIES					:
Ö	Dimensions	SI			Weight	0.2%YS	TS	EL	EI ARING	FI ATTENING	ļ	HARDNESS	EDDY
Ó.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	(kg)	(Mpa)   ≫205	(Mpa)  >515	%% %%	TEST	TEST		HRB ≤80	TEST TO E426 (100%)
1.000	0.120	20	11-11-104	15	156	255	570	69.5	OK	OK		72	OK ( DRILLED HOLE )
			,										
REMARKS:	KS:	12, 10	01 616 43 53 43 43 4			1.WE HE	REBY C	ERTIFY	THAT THE	1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN	ESCRIBE	D HEREIN	HAS BEEN
WALL T	HICKNE	3SS TOL	AS FER AS IM AZ13-10ª ASME SAZ13-10 WALL THICKNESS TOLERANCE AS PER ASTM A269-10	ASTMA	269-10	THE PUF	AND IH RCHASE (	IE 1EST ORDER (	RESULIS A	TESTED AND THE TEST RESOLDS ARE IN COMPLIANCE WITH THE TENMS OF THE PURCHASE ORDER OR CONTRACT	LIANCE	אוות הווש	IEMMS OF
IN COM	PLIANC	E TO NA	IN COMPLIANCE TO NACE MR0175-2003	m		2.THE C	ERTIFICA	TE SHA	LL NOT BE	2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT	D, EXCEP	T IN FULI	" WITHOUT
IC TEST	TO AST	<b>FM A262</b>	IC TEST TO ASTM A262 PRACTICE E			THE WR	ITTEN AF	PROVAL	THE WRITTEN APPROVAL OF THE COMPANY	OMPANY.			
SOLUTI NO WE	ON HEA	AT TREA	SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED	X 1.5m/mi	<b>u</b>	SHANGE	HAI CRYS	TAL PAI	SHANGHAI CRYSTAL PALACE PIPE CO.,LTD	CO.,LTD		ပ္မွ	QC REVIEWED
FREE FI	ROM ME	BRCURY	FREE FROM MERCURY CONTAMINATION	NC			4	,	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	, T. L.		4	TEH 5 1 2015
COUNT	RY OF C	COUNTRY OF ORIGIN: CHINA	CHINA	,			2	NO.	るとどう				7107 1 7
MILL II	ENICER ENO: Y	MILL TEST CERTIFICATE INVOICE NO: YK-12-01-09	MILL IEST CERTIFICALE TO EN 10204/3.1 INVOICE NO: YK-12-01-09	Ţ.	,		MA	NAGER	MANAGER OF QUALITY	Y ASSURANCE DEPARTMENT	CE DEPAI	RTMENT	H

## PURCHASE ORDER

Fax: 613 632 1053 Purchase Order Date 3/29/12 Tel: 613 632 9577 Purchase Order ID PO16598 Hawkesbury, ON K6A 1K7

1270 Aberdeen Street Dart Aerospace Ltd.

Page Number 1 of 1 PO Print Date 3/29/12 VC-MAR001

BONCHERVILLE, QC 14B 5X9 **500 CHEMIN DO TREMBLAY** WARMON/KEYSTONE CANADA LTD.

Vendor Phone Contact Name

Vendor Fax

Vendor Account Nbr

**V**O

Order From:

: oT gid2

Change Nbr:

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DART AEROSPACE LTD

LSEt 1t9 0St

800 361 8142

180

Vendor Part Number

M316TR1.00W.120

Mevision ID

Line Nbr Reference

HYMKESBURY, ON K6A 1K7 1570 ABERDEEN

CANADA

Special Inst:

W021.

Mfg ID

Description/

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Taxable Unit of Measure Red Oty/ Red Date/

> LOB Сигтепсу

Terms Tax Resale Nbr

Buyer

Requisition Nbr

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Ship Method

Destination-Collect

CVD

Net 30

10127-2607

Chantal Lavoie

Yes

MATERIAL; AISI 304/316 SS SEAMLESS

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692A MTSA

PO Total:

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Unit Price

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Price

Extended

BEOLD OLON DEFINERY MOITADIFICERTIFICATION

Certification required when applicable Certificate of Conformity or Material consent. No substitution or deviation without

Change Date: 3/29/12